



















BODYFILLER 260 POLYESTER SPRAY FILLER

Technical Data Sheet No 503

<p>VOC compliant with the regulations</p>	<p>General Technical Description</p>	<p>Surface</p>	<p>Pretreatment / Cleaning of substrate</p>
<p>2K polyester-based Spray Filler</p>	<p> Mix 100 parts BodyFiller 260 with 5 parts Body Hardener</p>	<p>Rough metallic surface</p>	<p> Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.</p>
<p>Ideal for filling of rough surface areas</p>	<p> 30s / 20°C (68°F) 0-5% BODY POLY 780/ Acryl 74 0</p>		<p>Make sure the surface is first wiped dry and then air dried</p>
<p>Easily applied, by spray gun</p>	<p> Non force dry 2-3h / 23°C (73°F) Oven force dry – 30 min / 60°C (140°F)</p>		<p> Make sure you always use appropriate face protection and good ventilation</p>
<p>Non porous surface</p>	<p> IR drying 6-10 min distance: 60-70cm</p>		

Product Application: Apply with a spray gun when mixed with hardener directly on metallic, surfaces

<p> 100:5 mix with BODY HARDENER Pot life: 45min / 23°C (73°F)</p>	<p> P120- P240</p>	<p>Flash Point: 17°C / 63°F</p>	<p>Remarks:</p> <ul style="list-style-type: none"> • Application only with Body Hardener. Mix well with putty. Do not add more than 5% as this may cause staining of the topcoat finish.
<p> 5-10% Body Poly 780 Thinner</p>	<p> Store in a cool place</p>	<p>Specific Gravity: 1.40g/cm³</p>	<ul style="list-style-type: none"> • Avoid other thinners (e.g. NITRO THINNER).
<p> 30s DIN 6 @ 20 °C (68°F)</p>	<p> Always wear protective equipment</p>	<p>Solid Content (No thinner): 72% Weight</p> <p>VOC (2004/42/EC) This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540g/L. The VOC content in the ready for use form of this product is 240 g/L. 2004/42/IIB(b)(540)240</p>	<ul style="list-style-type: none"> • Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork. • Do not apply at temperatures below +5°C (+41°F)
<p> Gravity feed spray gun: 2.5 – 3 mm 3-5 bar inlet pressure</p>	<p> Follow the application instructions mentioned in this TDS</p>	<p>Theoretical Coverage: -</p>	<ul style="list-style-type: none"> • It can be used by countries that do not adopt the VOC legislation as well.
<p> Non force dry 2-3h / 23°C (73°F) 30min/60°C (140°F) panel temperature</p>		<p>Cleaning of equipment: Clean after final use with Body 767 EXTRA NITRO THINNER</p>	<p>Storage shelf life:</p> <ul style="list-style-type: none"> • Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 12 months in unused original containers.
<p> Short wave 6 – 10 min Lamp distance: 60-70cm</p>			

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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