

BODYFILLER 260 POLYESTER SPRAY FILLER

Mix 100 parts BodyFiller

260 with 5 parts Body

Technical Data Sheet No 503

VOC compliant with the regulations

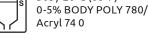
2K polyester-based Spray Filler

Ideal for filling of rough surface areas

Easily applied, by spray gun

Non porous surface

30s / 20°C (68°F)



Description

General Technical

Hardener



Non force dry 2-3h / 23°C (73°F) Oven force dry -30 min / 60°C (140°F)



IR drying 6-10 min distance: 60-70cm

P120-P240

Surface

Rough metallic surface

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is first wiped dry and then air dried

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Make sure you always use appropriate face protection and good ventilation

Product Application: Apply with a spray gun when mixed with hardener directly on metallic, surfaces



100:5 mix with **BODY HARDENER** Pot life: 45min / 23°C (73°F)



5-10% Body Poly 780 Thinner



30s

DIN 6 @ 20 °C (68°F)



Gravity feed spray gun: 2.5 – 3 mm 3-5 bar inlet pressure



Non force dry 2-3h/23°C (73°F) 30min/60°C (140°F) panel temperature



Short wave 6 – 10 min Lamp distance: 60-70cm

Flash Point: 17°C/63°F

Specific Gravity: 1.40g/cm³

Solid Content (No thinner): 72% Weight

VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540g/L. The VOC content in the ready for use form of this product is 240 g/L. 2004/42/IIB(b)(540)240

Theoretical Coverage:

Cleaning of equipment: Clean after final use with Body 767 EXTRA NITRO THINNER

Remarks:

• Application only with Body Hardener. Mix well with putty. Do not add more than 5% as this may cause staining of the topcoat finish.

• Avoid other thinners (e.g. NITRO THINNER).

• Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.

• Do not apply at temperatures below +5°C (+41°F)

• It can be used by countries that do not adopt the VOC legislation as well.

• In temperature above 80 - 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.

Storage shelf life:

 Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 12 months in unused original containers.

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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Always wear protective ec

Follow the application instructions mentioned in this TDS

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Store in a cool place